

# ROLLER CHAIN BREAKER

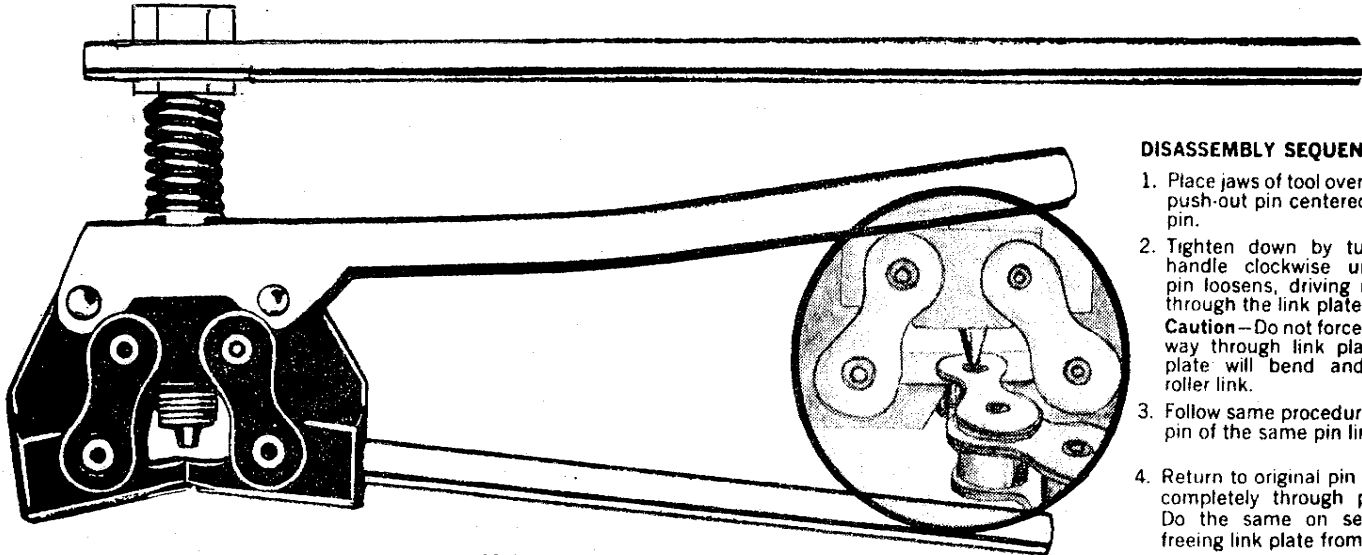
MADE IN U.S.A.

FOR #60 through #100 CHAINS

3/4" through 1 1/4" pitch

SOLD THRU MANUFACTURERS, WHOLESALE DISTRIBUTORS OR JOBBERS

NOW ... TAKE THESE CHAINS APART EASILY WITHOUT THE USE  
OF HAMMERS AND PUNCHES



Make quick, easy work of chain disconnections

MADE IN U.S.A.

#### DISASSEMBLY SEQUENCE:

1. Place jaws of tool over roller with push-out pin centered on chain pin.
2. Tighten down by turning top handle clockwise until chain pin loosens, driving it partially through the link plate.  
**Caution**—Do not force pin all the way through link plate as pin plate will bend and damage roller link.
3. Follow same procedure on other pin of the same pin link.
4. Return to original pin and force completely through pin plate. Do the same on second pin freeing link plate from the pins.
5. Remove disassembled pin link from the chain.

Do not confuse our Chain Breaker with imported copies. Ours are hardened for long lasting.

#### HEAT TREATED; PARTS

Jaws - Forgings  
Screw - Alloy Steel  
Nut - Cold Roll Steel  
Tip - Tool Steet

Screws have rolled thread and are greased at factory.

#### REPLACEABLE PARTS

- TIPS
- SCREWS
- SPRINGS

Tips are made of tool steel and can be easily replaced.

To remove damaged tip, use pliers or heat with a candle or common kitchen match. (approx. 300<sup>a</sup>) and it usually can be removed by striking screw against a solid object while hot, hold tip end downward.

Insert new tip with pellets supplied.

DO NOT PUSH KNURLED END INTO HOLE

ESTABLISHED 1947