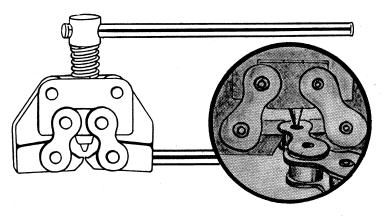
## ROLLER CHAIN BREAKER

MADE IN U.S.A.

## FOR #25 through #60 CHAINS

1/4" through 3/4" pitch • #06B through #12B
SOLD THROUGH MANUFACTURERS, WHOLESALE DISTRIBUTORS OR JOBBERS

TAKE THESE CHAINS APART EASILY WITHOUT THE USE OF HAMMERS AND PUNCHES



Make quick, easy work of chain disconnections

MADE IN U.S.A.

## **DISASSEMBLY SEQUENCE:**

- Place jaws of tool over roller with push-out pin centered on chain pin.
- Tighten down by turning top handle clockwise until chain pin loosens, driving it partially through the link plate.
  - Caution Do not force pin all the way through link plate as pin plate will bend and damage roller link.
- Follow same procedure on other pin of the same pin link forcing pin through pin plate.
- Return to original pin and force completely through pin plate freeing link plate from the pins.
- Remove disassembled pin link from the chain.

## \*Will work on Single and Multiple Strand Chain

Do not confuse our Chain Breaker with imported copies. Ours are hardened for long life.

HEAT TREATED; PARTS

Jaws - Forgings

Screw - Alloy Steel

Nut - Alloy Steel

Tip - Tool Steel

**Rivets - Carbon Steel** 

Screws have rolled thread and are greased at factory.

REPLACEABLE PARTS

• TIPS

• SCREWS

SPRINGS

Tips are made of tool steel and can be easily replaced.

To remove damaged tip, use pliers or heat with a candle or common kitchen match. (approx. 300°) and it usually can be removed by striking screw against a solid object while hot, hold tip end downward.

Insert new tip with pellets supplied.

DO NOT PUSH KNURLED END INTO HOLE

**ESTABLISHED 1947** 

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